

# **Standard Specification for Corrugated Sheet Steel Beams for Highway Guardrail**

**AASHTO Designation: M 180-00 (2004)**

**American Association of State Highway and Transportation Officials  
444 North Capitol Street N.W., Suite 249  
Washington, D.C. 20001**



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- 9.1.3** The sheets or beams shall be of prime finish, that is, free from injurious defects such as blisters, flux, and uncoated spots. Uncoated edges resulting from transverse shearing or punching of holes will not be considered objectionable